

Railing Specifications

| Components | Commercial | Commercial Continuous | Industrial | Industrial Continuous |
|-----------------------------------|--|--|--|--|
| Square Picket | ¾" Sq. x .055 Thickness | ¾" Sq. x .055 Thickness | 1" Sq. x .062 Thickness | 1" Sq. x .062 Thickness |
| Monticello Baluster Round | ¾" Round x .070 Thickness | ¾" Round x .070 Thickness | 1" Round x .060 Thickness | 1" Round x .060 Thickness |
| Hand Rail Top Cap Franklin | 1.337 H x 2.250 W 0.080 Thickness | 1.700 H x 2.250 W 0.080 Thickness | 1.700 H x 2.250 W 0.080 Thickness | 1.700 H x 2.250 W 0.080 Thickness |
| Jefferson | 1.337 H x 2.250 W 0.080 Thickness | 1.692 H x 2.250 W 0.080 Thickness | 1.692 H x 2.250 W 0.080 Thickness | 1.692 H x 2.250 W 0.080 Thickness |
| Madison | 1.601 H x 2.000 W 0.080 Thickness | 2.050 H x 2.500 W 0.080 Thickness | 2.050 H x 2.500 W 0.080 Thickness | 2.050 H x 2.500 W 0.080 Thickness |
| Hamilton | 2.488 H x 1.716 W 0.080 Thickness | 2.491 H x 2.078 W 0.080 Thickness | 2.491 H x 2.078 W 0.080 Thickness | 2.491 H x 2.078 W 0.080 Thickness |
| Bottom Rail | 1.305 H x 1.352 W 0.070 Thickness | 1.305 H x 1.352 W 0.070 Thickness | 1.695 H x 1.704 W 0.070 Thickness | 1.695 H x 1.704 W 0.070 Thickness |
| Boss Screw Posts | 2" x 2" x 0.080 | 2" x 2" x 0.080 | 2½" x 2½" x 0.100 | 2" x 2" x 0.080 |
| | 2" x 2" x 0.125 | 2" x 2" x 0.125 | 3" x 3" x 0.125 | 2" x 2" x 0.125 |
| | 2½" x 2½" x 0.100 | | | |
| | 3" x 3" x 0.125 | | | |
| Spacing Between Pickets | 3 ⅝" (1 ⅝" Available) | 3 ⅝" (1 ⅝" Available) | 3 ⅝" (1 ⅝" Available) | 3 ⅝" (1 ⅝" Available) |
| Post Spacing | 72 ½" on Center Based on 2" Post (8' Wide Available) | 72 ½" on Center Based on 2" Post (8' Wide Available) | 72 ½" on Center Based on 2 ½" Post (8' Wide Available) | 72" on Center Based on 2" Post (8' Wide Available) |
| Heights Available | 36" & 42" | 36" & 42" | 36" & 42" | 36" & 42" |
| Signature Columns | 6" x 6" Round or Square 0.100 Thickness | 6" x 6" Round or Square 0.100 Thickness | 6" x 6" Round or Square 0.100 Thickness | 6" x 6" Round or Square 0.100 Thickness |
| | 8" x 8" Round or Square 0.100 Thickness | 8" x 8" Round or Square 0.100 Thickness | 8" x 8" Round or Square 0.100 Thickness | 8" x 8" Round or Square 0.100 Thickness |

Finish:

Advanced Powercoat™ allows us to produce a high quality, long lasting finish, which is also environmentally friendly. When applied, Powercoat is twice the thickness and hardness of a typical acrylic, baked enamel, or "wet paint" finish, making it more durable, fade-resistant and scratch-resistant than other coatings.

Materials:

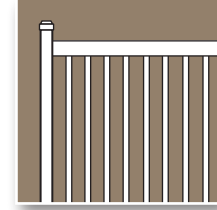
All Signature railing components are extruded from Ultrum™ 6005-T5 alloy, with a minimum ultimate strength of 35,000 psi. Every railing system is assembled with stainless steel, corrosion resistant fasteners. Signature posts come in a variety of thicknesses. Designer Accessories are zinc die cast aluminum. All Designer Accessories are Powercoat™ finished.

Environmentally Responsible

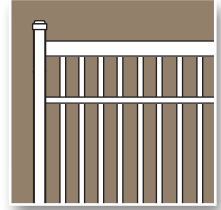
Ultra is proud to use recycled aluminum in our products. Aluminum is the most commonly recycled metal in the world. Our Powercoat™ coating process is environmentally friendly and virtually pollution-free.

Design Options

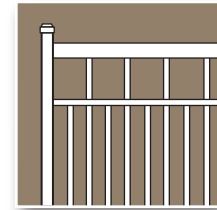
Signature has more handrail designs than most of our competitors, with a profile and color to fit all types of architecture.



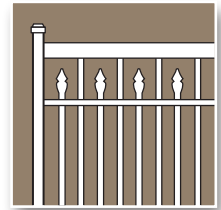
UAR-200 2R Two Rail



UAR-200 3R Three Rail

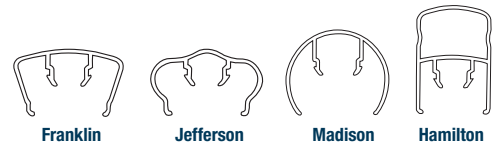


UAR-250-3R
Three Rail



UAR-250-3RS
Three Rail with Spears

Profile Options



Franklin

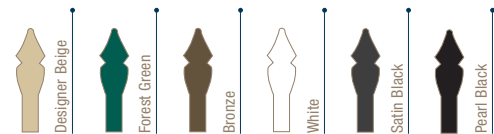
Jefferson

Madison

Hamilton

Colors

Ultra Fencing, Railing, Gates and Designer Accessories are available in six classic colors as well as custom specified hues. All colors are applied with a special Powercoat™ finish to resist harsh weather and heat.



Colors shown represent an approximate comparison and may vary slightly from actual product color.

Ultra Aluminum Lifetime Warranty

Ultra Aluminum fence and railing products are guaranteed for life against defects in workmanship and/or materials. The Powercoat™ finish on all fencing and railing by Ultra Aluminum is unconditionally guaranteed for life against cracking, peeling or chipping.

Visit our website for more information and a copy of the warranty.