

# SUPERIOR Non-Welded Aluminum Pipe Railing

*Meets OSHA, ADA, and BOCA Safety Criteria*

SERIES  
5



Strong, Durable and Maintenance Free

[SuperiorAluminum.com](http://SuperiorAluminum.com)



# SUPERIOR Non-Welded Aluminum Pipe Railing

Meets OSHA, ADA, and BOCA safety criteria

## Series 5H Aluminum Pipe Railing

Superior Series 5H Aluminum Pipe Railing is designed to utilize all the advantages of aluminum, where strength, durability, and no-paint maintenance are key.

Components are easily assembled without welding by using mechanical fasteners at intersections, and epoxy structural adhesive at splice joints.

Superior Pipe Railing is factory-assembled and made to your exact specifications. Special curves or pipe radii can easily be fabricated to fit your needs. This results in further on-site fabrication savings, and makes a practical, sound investment for the budget-minded buyer.

Pipe railing is available in standard heights of 32", 36", 42", and 48", as well as custom heights.

### Concealed Fasteners

Posts and top rails for Pipe Railing are assembled to run in continuous lengths via concealed fasteners. Not only is this system stronger than one with cast tee and cross connections, but it also provides a contemporary design.



### Handrail

In addition to a guardrail system, Series 5H Aluminum Pipe Railing can also be used in handrail applications. Pipe handrails can be directly mounted on walls, stairways, or other barriers. Additionally, handrail can be mounted to Superior Pipe Picket, Heavy-Duty, Cable, and Architectural Railings.

Code requirements call for guardrails and handrails to be at differing heights in public applications. Due to the compatibility with other product lines, Superior Pipe Handrail allows most Superior systems to comply with these regulations without compromising design or aesthetics.

### Series 5H Applications

A sampling of the numerous applications for Series 5H Railing

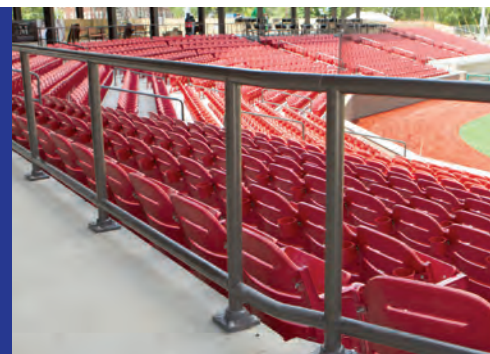
#### Municipal Settings

Water treatment plants, village offices, city parks, etc.



#### Athletic Venues

As handrail, guardrail, or both!



#### Commercial Buildings

Breweries, churches, stores, restaurants, hospitals, etc.



#### Multi-Family Buildings

Apartments, condos, hotels, motels, etc.



## Series 5P Aluminum Pipe Picket Railing

Superior Series 5P Pipe Picket Railing utilizes many of the same components as Series 5H Aluminum Pipe Railing, but with the added aesthetic, structural, and code advantages offered by pickets. Similar to the system's other components, these pipe pickets are made of high-quality, maintenance-free aluminum extrusions.

Series 5P Pipe Picket Railing is easily assembled without welding, with joints fastened by a combination of fasteners and epoxy splices, all stylishly concealed. Furthermore, pipe pickets are assembled with a tight drive-in-fit to ensure rigidity.

Each pipe picket project is pre-assembled in-house to the exact needs of the project. Field fabrication is minimal, saving time and money on the jobsite!

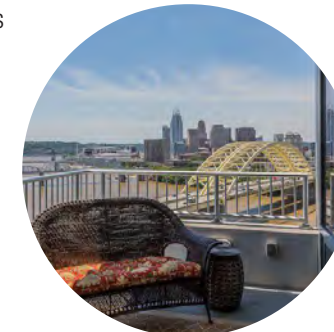
Pipe picket railing is available in standard heights of 32", 36", 42", and 48", and other custom heights upon request. These standard sizes act as a guideline to ensure code requirements are met.

### Handrail Compatibility

Due to their similar components, Series 5P Pipe Picket Railing makes for a great companion to Series 5H Aluminum Pipe Handrail. The nature of pipe picket railing allows for it to be classified as a guardrail, which, in conjunction with properly placed handrails, creates a system that is as beautiful as it is code compliant!

### Design Options

Pipe picket railing can be utilized in a large variety of ways. From balconies to entryways to ramps, Series 5P Pipe Picket Railing has a design option that will get the job done right.



Series 5P Pipe Picket Railing



Series 5P Railing with 5H Handrail

### Series 5P Applications

A sampling of the numerous applications for Series 5P Railing

#### Municipal Settings

Water treatment plants, city parks, village offices, etc.



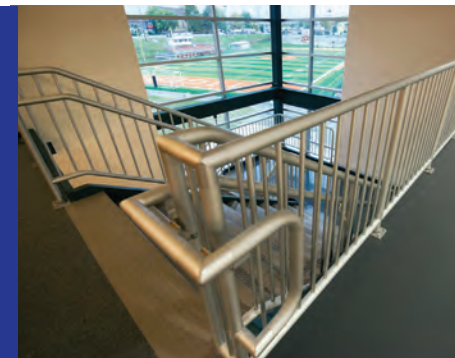
#### Commercial Buildings

Breweries, churches, stores, restaurants, hospitals, etc.



#### Educational Facilities

High schools, college campuses, etc.



#### Multi-Family Buildings

Apartments, condos, hotels, motels, etc.



#### Athletic Venues

Stadiums and arenas both big and small.





# Series 5C Pipe Cable Railing

New Superior Aluminum Series 5C Pipe Cable Railing creates a powerful combination of pipe framework with cable infills. This unique combo allows Superior Pipe Cable Railing to create an unprecedented combination of modern and industrial style sure to benefit many distinct architectural designs.



## Finishes

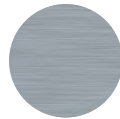
Series 5H Pipe Railing, 5P Pipe Picket Railing, and 5C Pipe Cable Railing is available in baked-on enamel, anodized, and duranodic finishes.



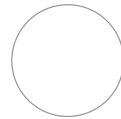
Satin Anodized



60 Minute  
Satin Anodized



60 Minute  
Brushed Anodized



White



Black



Dark Bronze



Sandstone



## Why Superior Aluminum?

- All Superior Aluminum railing is assembled in-house to the exact size and scope of the project, no complicated or time-consuming kits for installers to deal with!
- Each railing that leaves the Superior facility is built to meet all of the code requirements in the destination area
- A majority of Superior Aluminum employees can boast over 25 years with the company, a rare level of overall experience
- Superior Aluminum has been manufacturing high-quality aluminum for over 50 years, and is now on its third generation of family ownership

## Ask about our complete line of Superior Aluminum Products:

- Series 9P Aluminum Picket Railing
- Series 9S Seamless Aluminum Railing
- Series 9C Aluminum Cable Railing
- Series 9H Aluminum Horizontal Railing
- Series 7P Aluminum Picket Fence & Gates
- Series 7V Privacy Fence
- Series 6 Custom Residential Railing & Columns
- Aluminum Columns – Round & Square
- Fiberglass Columns – Round & Square
- PVC Column Wraps – Square & Craftsman



Series 9P Picket Railing



Series 9C Cable Railing



Aluminum Columns



Series 7P Aluminum Picket Fence

# SUPERIOR

ALUMINUM PRODUCTS

555 East Main St. | PO Box 430 | Russia, OH 45363  
937-526-4065 | Fax: 937-526-3904  
[SuperiorAluminum.com](http://SuperiorAluminum.com)  
[info@superioraluminum.com](mailto:info@superioraluminum.com)